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PRODUCT DATA SHEET**EMPEYOL R646****DESCRIPTION**

EMPEYOL R646 is a rigid grade base Polyol suitable for the formulation of Polyol system for Rigid Polyurethane applications.

SALES SPECIFICATION

Characteristics	Unit	Specification
Appearance	----	Clear, yellow to brown viscous liquid
Density @25°C	g/cc	1.08 – 1.10
Viscosity @25°C	cps	9000 – 13000
Colour	Gardner	8 maximum
Hydroxyl Number	mgKOH/g	470 – 490
Water	% w/w	0.20 maximum

PACKING SIZE : 210 / 25 kg nett.

STORAGE AND HANDLING

- EMPEYOL R646 polyol is to be stored in tightly closed containers preferably at temperatures between 20 –35 °C.
- Should wear gloves and goggles during handling.
- Shelf life : 1 year

HEALTH AND SAFETY ADVICE

EMPEYOL R646 polyol should present no unusual health problems when used in manufacturing operations where satisfactory standards of personal and industrial hygiene are maintained. Precautions should be taken to avoid exposure to the eye or prolonged contact with the skin.

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